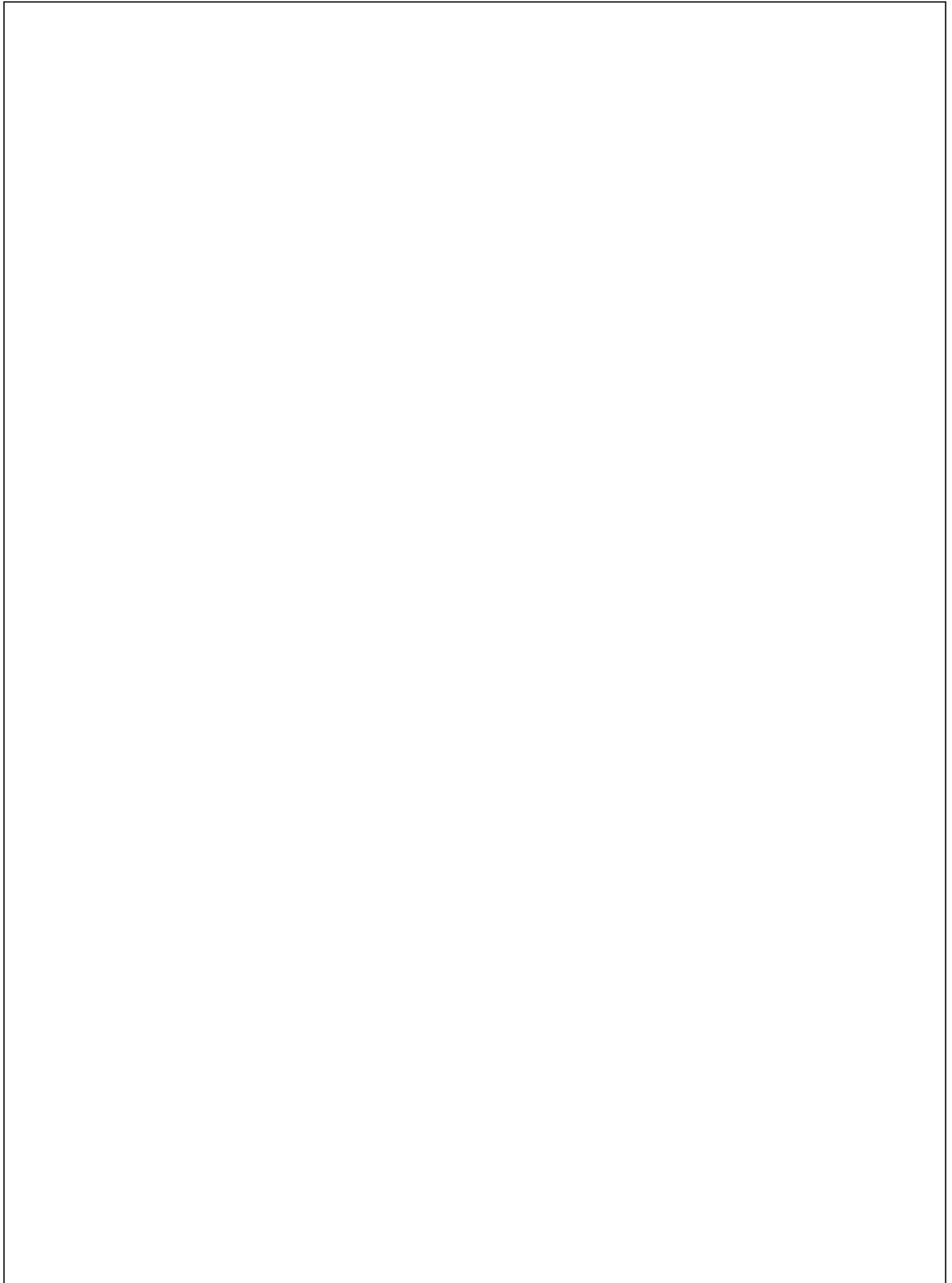




## Features















## Label Explanation

|                             |   |
|-----------------------------|---|
| <b>LIGHT</b>                |              |
| Light Electronics CO., LTD. |   |
| MODEL NAME:                 | <br>LOT NO.: |
| QUANTITY:                   |   |
| BIN:                        |   |
| PACKING DATE:               |   |
| REMARKS:                    |   |

|                             |   |
|-----------------------------|---|
| <b>LIGHT</b>                |              |
| Light Electronics CO., LTD. |   |
| MODEL NAME:                 | <br>LOT NO.: |
| QUANTITY:                   |   |
| BIN:                        |   |
| PACKING DATE:               |   |
| CUSTOMER P/N:               |   |

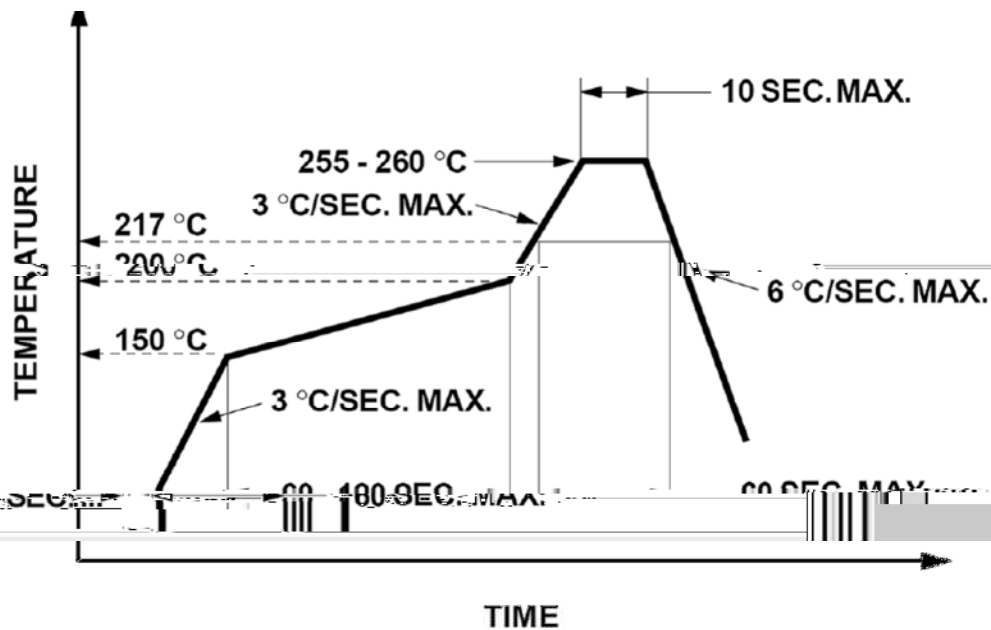
## Reel Dimensions

Note:





## Suggest IR Reflow Condition For Lead Free



1. Reflow soldering should not be done more than two times.
2. When soldering, do not put stress on the LEDs during heating.

## Soldering iron

1. When hand soldering, the temperature of the iron must less than 300°C for 3 seconds.
2. The hand solder should be done only once.

## Repairing

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of LEDs will or will not be damaged by repairing.

