



LIGHT ELECTRONICS CO., LTD.



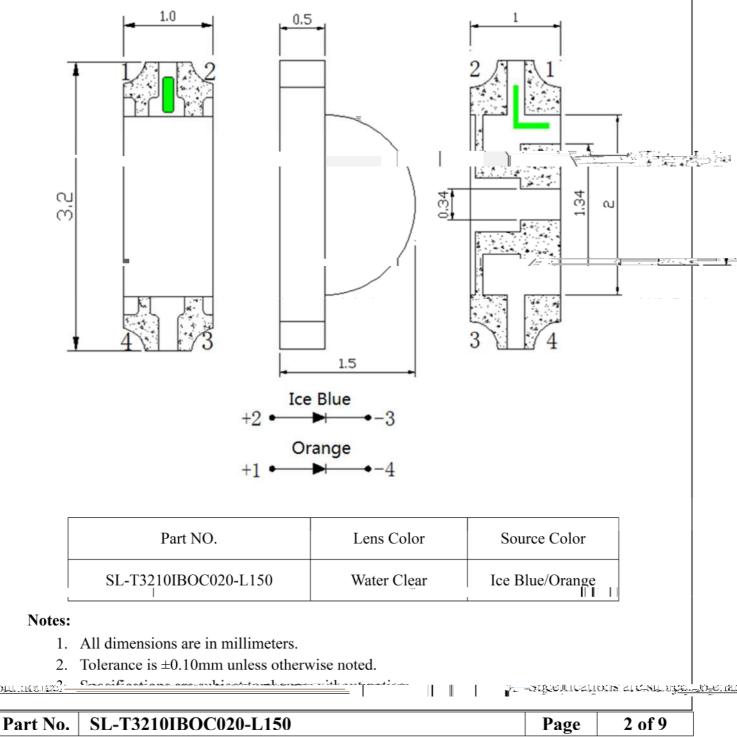
RoH9

Features

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- Pb free product—RoHS compliant
- Low power consumption, High efficiency
- Reliable and rugged
- Long life solid state reliability
- ♦ Viewing angle: 120°

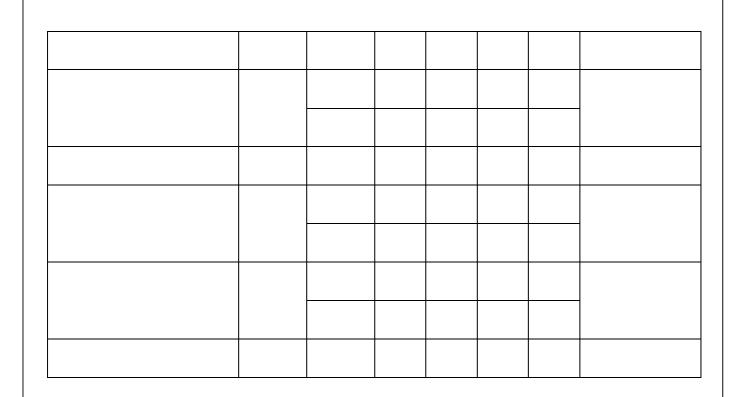
Package Dimension

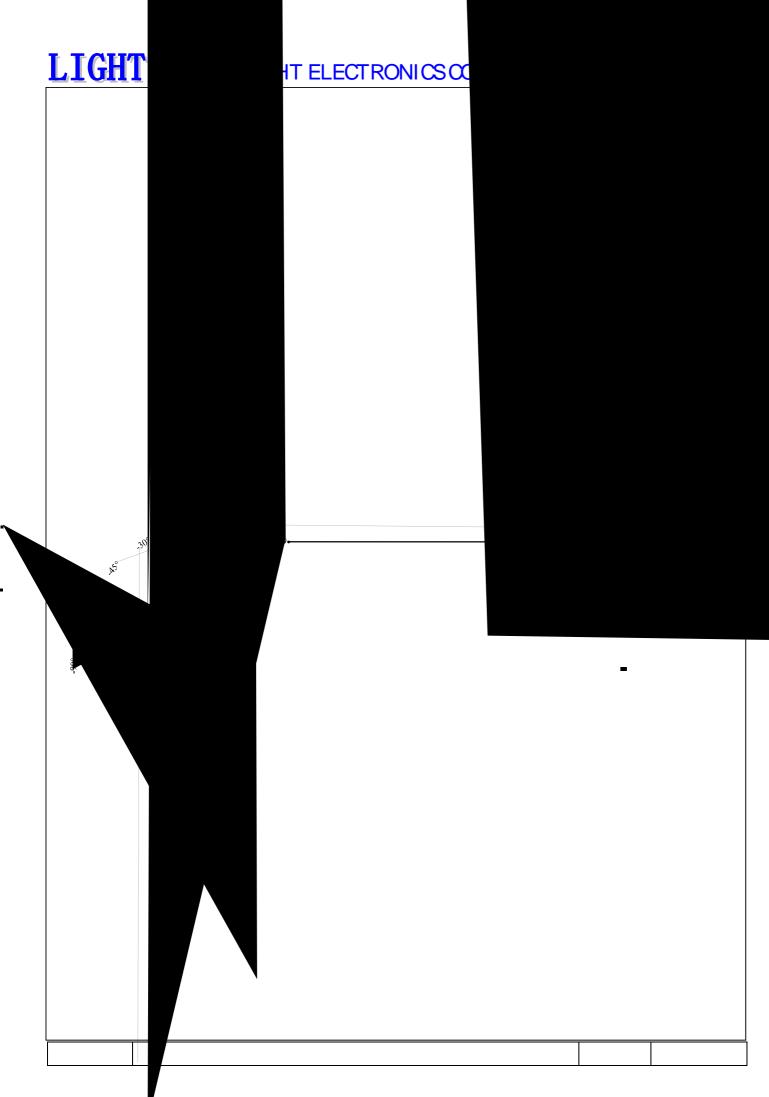




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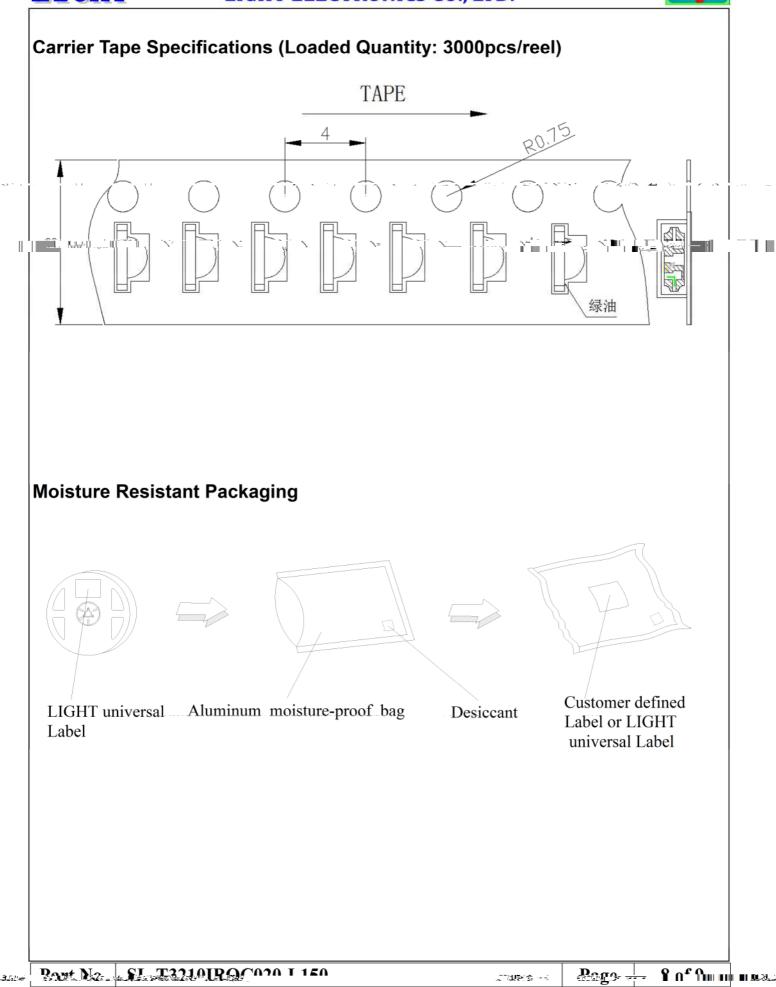






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RoHS

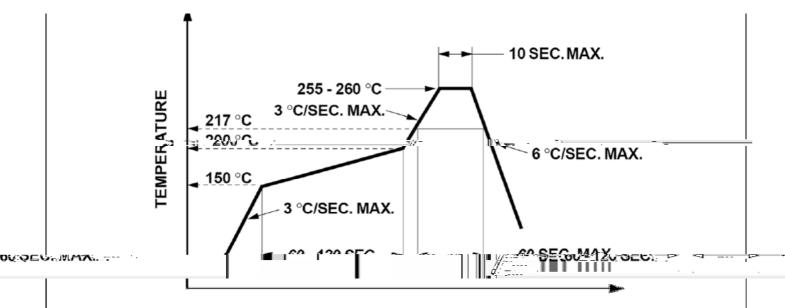




RoHS

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Suggest IR Reflow Condition For Lead Free



TIME

- 1. Reflow soldering should not be done more than two times.
- 2. When soldering, do not put stress on the LEDs during heating.

Solderipa.irop.

- 1. When hand soldering, the temperature of the iron must less than 300° C for 3 seconds.
- 2. The hand solder should be done only once.

Repairing

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of LEDs will or will not be damaged by repairing.

